



CityLiner® Inversion Tube Technical Data Sheet

Description

A multiple layer felt liner with impermeable coating conforming to ASTM-1216.

Application

Installation Method: Inversion.

Impregnation Method: Vacuum impregnation and pressure rollers.

Curing Methods

| Resin Type | Coating | Warm Water < 50°C | Hot Water < 90°C | Steam < 110°C |
|-------------|--------------|-------------------|------------------|---------------|
| Polyester | Polyurethane | Yes | Yes | Yes |
| | PVC | Yes | N/A | N/A |
| Vinyl Ester | Polyurethane | Yes | Yes | Yes |
| | PVC | N/A | N/A | N/A |
| Epoxy | Polyurethane | Yes | Yes | Yes |
| | PVC | Yes | N/R | N/R |

N/A=Not Applicable
N/A=Not Applicable

Diameter Range

Generally (6" to 24")

Thickness Range

1.5mm to 18.0mm

Available Manufactured Lengths

Any length made to order

This Product Information sheet gives general information. Exact coating type and thickness will depend on the specific types of resin being used. Please contact our Technical Team for specific advice.